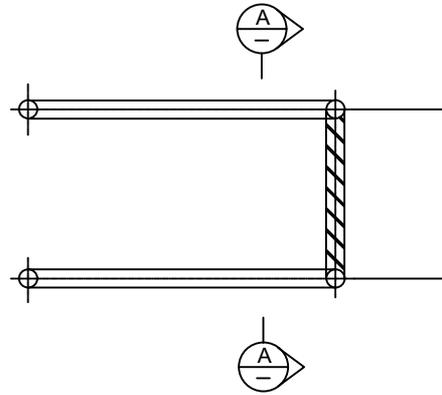




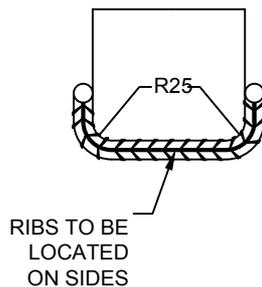
City of Perth

STEP IRON BENDING NOTES

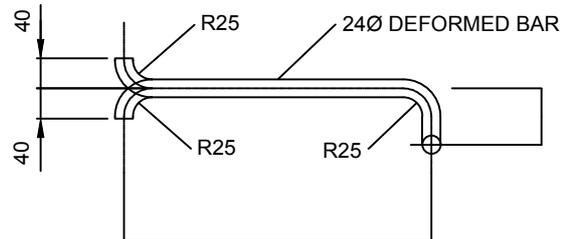
1. HEAT BAR TO 900°C
2. CARRY OUT BENDING REQUIREMENTS
3. NORMALISE STEP IRON BY HEATING TO 900°C AND ALLOWING TO COOL.



PLAN



SECTION 



ELEVATION

General Notes

1. Welding to comply with *AS1554 Part 1*.
2. Fabricated mild steelwork to be galvanised in accordance with *AS4680-2006*.
3. Stainless steel for landing panel brackets to be A.I.S.I. Grade T316L.
4. Step irons to be fabricated from structural grade 410Y reinforcing steel to *AS4671-2001*.

Alternative Materials

5. Alternative materials such as high strength plastics may be considered, and must be approved by a City of Perth representative.
6. Sufficient testing of a product must be provided and all relevant Australian Standards adhered to.